## Claims

- 1. A drilling device for frameless glasses with a drill head (34), which can be moved up and down, wherein the drill head (34) can be inclined to either side and a holding device (50, 56, 58) is provided for the two lenses of a pair of glasses, in which holding device the opposite edge regions of the lenses are accessible to the drill bit of the drill head (34).
- 2. The drilling device of claim 1, wherein the drilling device comprises a base plate (10), on which a cross slide (12) is disposed and a guide (30), which rises up and can be swiveled about a horizontal axis and at which the drill head (34) can be moved up and down, is mounted at the base plate (10).
- 3. The drilling device of claim 2, wherein adjustable stops (42, 44, 46) for limiting the lateral swiveling of the guide (30) are provided at the base plate (10).
- 4. The drilling device of claim 3, wherein stops (42, 44, 46) are provided at a plate (28), rising up in front of the guide (30).
- 5. The drilling device of one of the preceding claims, wherein a detachable holding plate (50), which forms the holding device for the two lenses, is disposed on the cross slide (12).
- 6. The drilling device of one of the preceding claims, wherein the cross slide (12) comprises a bottom longitudinal slide (14) and a top transverse slide (16) and the slides (14, 16) can be moved with the help of spindle gearings (18, 20).
- 7. The drilling device of claim 6, wherein at least the displacement of the transverse slide (16) can be read on a scale (76).

- 8. The drilling device of one of the preceding claims, wherein the holding device comprises two clamping straps (56, 58), which overlap the lenses elastically and press the lenses against a support (54) having high friction, especially one of soft PVC.
- 9. The drilling device of claim 8, wherein the clamping straps (56, 58) take hold of the lenses in each case with a cushion (60, 62) of soft material, especially of moos rubber.
- 10. The drilling device of one of the claims 2 to 9, wherein the cross slide (12) can be inclined in the forwards-backwards direction about a horizontal axis.